In case of Emergency Call:	L.¥
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760-476-2202

HOT WORK PERMIT



permit condi	tions are no longer met. This permit is only valid w	i those spelled out in this permit. The work governed by this permit must stop if the nen all appropriate sections are completed and signed by the appropriate individuals up to
	g hand-over (Section 4). hot work can be avoided and alternate work meth	ods can be used prior to completing the hot work permit.
When possib	le, hot work "in-place" should be avoided and wor	should be completed in a designated hot work area (e.g. welding booth).
Section 1 This permits		Seneral Information
-		N-
General Wor		No
	her written work instruction	Reference:
Work Order (pr/and Equipment Specific Procedure number: (if ap	
Hot Work Pe	rmit Requested by: (name & company:)	On: (date)
Hot Work Pe	rmit valid from: (date & time)	To: (date & time, <u>max. 12 hours/1 shift</u>)
Plant/ depart	ment/ area/ installation/ equipment:	
Work descrip (What tools/		? E.g. Cutting, grinding, brazing, welding, soldering and the torch application of materials)
Section 2	Scope of Wor	a – Potential Hazard & Mitigation
Section 2		Fire System
* NOTE: See	ams, Hydrants, Sprinkler System and/or extinguished Fire System Impairment SOP for more information See SOP for more information. If permit is require	
Costion 7h	Second of M	ark Hat Wark Soverity Class
Section 2b		ork – Hot Work Severity Class tting, grinding, brazing, welding, soldering and the torch
Class 1	application of materials)	□ Yes => Fire watch mandatory
Class 2	 Using non-flame or non- sparking tools and equip Taking non-rated or non-intrinsically safe equipm cell phones, cameras, etc). Opening an electrical barrier in the rated area. Work conducted in EX rated areas 	ment. ent into the area (such as drills, saws, soldering guns, Yes => Fire watch optional
Section 2c	Ро	ential Hazard Identification
What are th	e hazards associated with the hot work activity. (Ch	eck all that apply)
Explosion Explosion	ive or flammable atmosphere in/near work area	Site utility Interruption/shut down
🗌 Flamm	able/combustible material around work area	Spark or slag generation requiring PPE or barriers
High n	oise in area (communication/audible alarm impact)	Torch applied roof work
Proces	s equipment near work area	Torches to dry wet areas on membrane roofs
Shared	work area/traffic	Working at heights required
Confin	ed Space Entry required	
Describe Ot	her Hazards:	

	Ho	t Wo	rk Ri	sk Assessment/Mitigation			
Designate controls/mitigation below b	ased on j	ob/ta	sk ha	zards. All "NO" responses require explanation in section below			
Hot Work Equipment	Yes	No	NA	Work on Walls or Ceilings	Yes	No	NA
1. Equipment in good condition?				15. Construction/walls are noncombustible?			
2. Equipment placed safely? (stability, distance)				16. Combustibles on other side of wall moved away?			
Requirements within 35' (11m) of Work	Yes	No	NA	Fire Watch/Emergency Equipment	Yes	No	N
3. Flammable materials removed (liquids, dust, oil,etc)				17. Fire watch required for adjoining areas (above/below)?			
4. Combustibles removed from area?				18.Fire extinguisher available (min 10lbs/6kg ABC, BC, D)?			
5. Fire resistant blankets/shields positioned correctly?				19.Fire watch supplied with firefighting equipment?			
5. Floors swept clean?				20. Fire watch trained in use of equipment & sounding alarm?			
7. All wall/floor openings covered?				Equipment/Piping/Installations	Yes	No	N
3. All floor drains, cracks, and holes sealed or covered?				21. Lock Out/Tag Out required?			
9. Surrounding area required to remain wet?				22. Lock Out/Tag Out procedure or permit available?			
10. Physical barriers placed around HW hazard zone?				23. Work on enclosed equipment?			
11. Heat will not be conducted via metal structure?				24. Enclosed equipment cleaned of all combustibles?			
12. Protect/shutdown ducts and conveyors?				25. Is nitrogen purge of equipment required?			
13. Sprinklers, hose streams and/or fire extinguisher are service/operable in area?	in 🗆			26. Equipment/piping/pressure vessels removed from service/isolated/vented?			
14. Combustible floors wet down/covered with damp sa or fire resistive sheets?	and 🗌			27. Piping/pressure vessels/tanks – line break permit required?			
answered [No]:							
List any other controls for identified risks/hazards:							
•							
identified risks/hazards:	Fla	mma	ble/	Explosive Atmosphere			
identified risks/hazards: Details of emergency equipment/response arrangements: Section 2e							
identified risks/hazards: Details of emergency equipment/response arrangements: Section 2e Is there is a potential for flammable/explosive atmosph				plete Section 2e & 2f 🔲 No – Go To Section 3	10	N	_
identified risks/hazards: Details of emergency equipment/response arrangements: Section 2e Is there is a potential for flammable/explosive atmosph Analysis of work area has been completed?	ere? 🗌	Yes -	- com	plete Section 2e & 2f 🔲 No – Go To Section 3			
identified risks/hazards: Details of emergency equipment/response arrangements: Section 2e Is there is a potential for flammable/explosive atmosph	ere?	Yes -	- com ?	plete Section 2e & 2f 🔲 No – Go To Section 3	_	_	

Section 2f			At	mospheric N	Aonitori	ng			
Explosion Me	ter Number				Next	Calibration [Date		
Monitoring mu	ust be continuous	, docum	ent every 30 minutes.	Retest require	ed when t	there is a bre	ak in work over 3	0 minutes.	
Initial O ₂ Readi	ings				Initial	LEL Readings	5		
O ₂ Limit (19.5%	% < O ₂ <23.5%)				LEL (Li	imit < 10%)			
Bump Test Per	formed		🗌 Yes 🔲 No		Date	/Time (hr) Co	mpleted:		
Continuous Me	onitoring Data								
Date	Time	Locatio	on of Reading	% (Dxygen	%LEL	Notes		Tested By (Initials)

Section 3		Authorization and Acceptance	
PTW Supervisor/Subject Matter			
I give authorization for the descr work are controlled.	ibed work to proceed per th	e conditions of this permit and I am satis	fied that all the hazards associated with this permit to
Name & Company:	Phone:	Signature:	Date & Time:
Additional Requirements:			
□JSA or □Safe-Plan-of-Action of	r □Work Instruction manda	tory for activity(s) :	
tasks, hazards and measures we	re explained to me at the loc easures with the Person(s) (cation where the works need to be perfor	ools and to perform the work safely. I confirm the rmed. I further confirm that I have explained the these person(s) have received site orientation. It is
Name & Company:	Phone:	Signature:	Date & Time:
I acknowledge that the permit co person working on the job must	onditions have been explain sign.		commit to adherence of the permit conditions. Each
Name & Company:	ut the Work have signed on Signature:	the documented risk control procedure (Name & Company:	check if applicable) Signature:
indine & company.	Signature.	Nume & company.	Signature.
Section 4		Hand-Over (Start of Work)	
Section 4		Hand-Over (Start of Work)	
Area Owner I have reviewed the plan(s) to co are or will be controlled. I have	checked the area(s)/system	and I am satisfied that all isolations are co (s) where the work will be performed and	ompleted and the hazards associated with this work I have not observed issues which should prevent the his permit
Area Owner I have reviewed the plan(s) to cc are or will be controlled. I have work from proceeding. I give au	checked the area(s)/system thorization for the described	and I am satisfied that all isolations are co (s) where the work will be performed and d work to proceed per the conditions of t	I have not observed issues which should prevent the
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Section 5a		Fire Watch			
0 min. Fire Watch Signe	off: Note: For Hot Work Class 1, a	Fire watch is always requi	red.		
Vork area and all adjace	nt areas to which sparks and heat	might have spread were in	spected during the wate	ch period and were foun	nd fire safe.
lame & Company:		Signature:		Date & Time:	
hr Signoff and Final Wa	Ikthrough of Area:				
-	d for three (3) hours following con	npletion of the one (1) hou	r fire watch and found f	ire-safe.	
lame & Company:		Signature:		Date & Time:	
Section 5b		Area Owner			
rea Owner		Alea Owlief			
	l in place, through in place inspecti	ion that all activities associ	ated with this permit be	ave been completed and	that the area has
	and tidy condition. Note: Any oth		-	-	
nce work is complete.					
ame & Company:		Signature:		Date & Time:	
Section 6		Extension of Valid	ity		
lot work may be extend	led one additional 1 shift/12 hour	s, not to exceed 24 hours.			
have verified that Cone	and Manda Demositive e				
have vermed that Gene	rai work Permit no	still applies, also	when extension of valid	lity of this hot work perr	mits is given.
	PTW Supervisor/SME or Autho			lity of this hot work perr Person in Charge	nits is given.
		orized Designee Area/ Sys			nits is given. Signature:
ermit Extension until:	PTW Supervisor/SME or Authon Name: Signat	ure: Name:	stem Owner Signature:	Person in Charge Name:	-
ermit Extension until: erson(s) Carrying Out T	PTW Supervisor/SME or Author Name: Signat	brized Designee Area/ Systems ure: Name: le person Carrying out the	stem Owner Signature: work (no extra signature	Person in Charge Name: e is required)	Signature:
ermit Extension until: erson(s) Carrying Out T acknowledge that the p	PTW Supervisor/SME or Author Name: Signat	brized Designee Area/ Systems ure: Name: le person Carrying out the	stem Owner Signature: work (no extra signature	Person in Charge Name: e is required)	Signature:
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THIS WORK PERMIT MUST BE POSTED IN THE WORK AREA. UPON JOB COMPLETION THIS SIGNED PERMIT MUST BE MAINTAINED FOR 24 MONTHS.